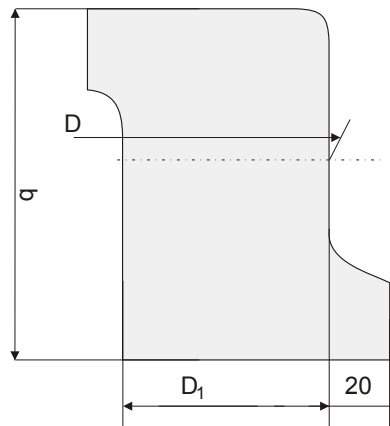


TRAMWAY WHEEL TYRES



ROUGH TRAMWAY TYRES FOR TRAM WHEEL SETS ARE MANUFACTURED
AS FORGED AND ROLLED OF THE
FOLLOWING SIZES AND TOLERANCES:

Outer Diameter (mm) D		Inside Diameter (mm) D ₁		Width (mm) b	
Scope	Tolerance	Scope	Tolerance	Scope	Tolerance
400-750	+14/-4	270-600	+4/-8	90-124	±3

other grades to be agreed while ordering

MANUFACTURING SPECIFICATIONS



acc. to BN-91/3554-06

acc. to UIC 810-1 ed.V

SPECIFICATIONS OF THE DELIVERY

Rough tyres are delivered as quenched and tempered

PACKAGING

Tyres are delivered loose, or in bundles on pallets

ACCEPTANCE TESTS/ CERTIFICATES

Acceptance tests are performed according to conditions of appropriate standards determined by the Huta Bankowa's Quality Control Service or external representatives of Classifying Associations determined by the customer. The test result are confirmed in the Certificates: 3.1; 3.2 according to the EN 10204 Standard

GRADES OF STEEL

other grades to be agreed while ordering

NO.	STANDARD NO.	GRADES OF STEEL
1	PN-H-84027-6:1984	P60, P70
2	UIC 810-1	B1 ÷ B6
3	BS 5892 cz. 4/92 r.	B1 ÷ B7

